

Ship 14 May

Work Order ID 101429

May-10-13 11:58:48 AM

101429

Page 1

Item ID: 646.4003

Accept

N900040100

Setup Start

NS1

Revision ID:

Item Name: AS350 Cable Cutter w/o Fixed Provisions

Stop

NS2

Start Date: 5/10/13 Start Qty: 1.00 *1*

Cust Item ID:

Required Date: 5/14/13 Req'd Qty: 1.00 *1*

Customer:

Reference:

| | | | | | | | |
|------------|------------------------|-------|------------|-------|------|-------|-------|
| Approvals: | Process Plan: <i>✓</i> | Date: | Tooling: | Date: | Run | Start | *NR1* |
| | QC: | Date: | SPC (Y/N): | Date: | Stop | | *NR2* |

| Sequence ID/ Work Center ID | Operation Description | Set Up/ Run Hours | Tool ID | Tool # | Plan Code | Accept Qty | Reject Qty | Reject Number | Insp. Stamp |
|--------------------------------|--------------------------|----------------------|---------|--------|--------------|---------------|---------------|------------------|----------------|
|--------------------------------|--------------------------|----------------------|---------|--------|--------------|---------------|---------------|------------------|----------------|

| Draw Nbr | Revision Nbr | | | | | | | | |
|----------|--------------|--|--|--|--|--|--|--|--|
|----------|--------------|--|--|--|--|--|--|--|--|

| | | | | | | | | | |
|----------|---|-------------|------|--|--|--|--|--|--|
| 646.4000 | A | <i>K-SF</i> | 0.00 | | | | | | |
|----------|---|-------------|------|--|--|--|--|--|--|

| | | | | | | | | | |
|-----|--|--|--|--|--|--|--|--|--|
| 100 | | | | | | | | | |
|-----|--|--|--|--|--|--|--|--|--|

| | | | | | | | | | |
|--------------|------------------|--|--|--|--|--|--|--|--|
| *100* | DOCUMENT CONTROL | | | | | | | | |
|--------------|------------------|--|--|--|--|--|--|--|--|

| | | | | | | | | | |
|----|------|------|--|--|--|--|--|--|--|
| DC | Memo | 0.00 | | | | | | | |
|----|------|------|--|--|--|--|--|--|--|

| | | | | | | | | | |
|------------------|---|---------------|--|--|--|--|--|--|--|
| Document Control | Photocopy bluefile & type labels per PPP 646.4003 | <i>135 14</i> | | | | | | | |
|------------------|---|---------------|--|--|--|--|--|--|--|

| | | | | | | | | | |
|-----|----------|------|--|--|--|--|--|--|--|
| 110 | Pick Kit | 0.00 | | | | | | | |
|-----|----------|------|--|--|--|--|--|--|--|

| | | | | | | | | | |
|--------------|------|------|--|--|--|--|--|--|--|
| *110* | Memo | 0.00 | | | | | | | |
|--------------|------|------|--|--|--|--|--|--|--|

| | | | | | | | | | |
|-----------|--|--|--|--|--|--|--|--|--|
| Packaging | | | | | | | | | |
|-----------|--|--|--|--|--|--|--|--|--|

| | | | | | | | | | |
|-----------|--|--|--|--|--|--|--|--|--|
| Packaging | | | | | | | | | |
|-----------|--|--|--|--|--|--|--|--|--|

| | | | | | | | | | |
|-----|---|------|--|--|--|--|--|--|--|
| 120 | QC4- 100% Inspect kits for completeness | 0.00 | | | | | | | |
|-----|---|------|--|--|--|--|--|--|--|

| | | | | | | | | | |
|--------------|------|------|--|--|--|--|--|--|--|
| *120* | Memo | 0.00 | | | | | | | |
|--------------|------|------|--|--|--|--|--|--|--|

| | | | | | | | | | |
|----|--|--|--|--|--|--|--|--|--|
| QC | | | | | | | | | |
|----|--|--|--|--|--|--|--|--|--|

| | | | | | | | | | |
|-----------------|--|--|--|--|--|--|--|--|--|
| Quality Control | | | | | | | | | |
|-----------------|--|--|--|--|--|--|--|--|--|

DAS 27 135 14

(DAS 06 135 14)

SP 135-14

DAS 27 135 14

Work Order ID 101429

May-10-13 11:58:49 AM

101429

Page 2

Item ID: 646.4003

Accept

N900040100

Setup

Start

NS1

Revision ID:

Item Name: AS350 Cable Cutter w/o Fixed Provisions

Stop

NS2Start Date: 5/10/13 Start Qty: 1.00 ***1***

Cust Item ID:

Required Date: 5/14/13 Req'd Qty: 1.00 ***1***

Customer:

Reference:

| | | | | | | | |
|------------|---------------|-------|------------|-------|-----|-------|--------------|
| Approvals: | Process Plan: | Date: | Tooling: | Date: | Run | Start | *NR1* |
| | QC: | Date: | SPC (Y/N): | Date: | | Stop | *NR2* |

| Sequence ID/ Work Center ID | Operation Description | Set Up/ Run Hours | Tool ID | Tool # | Plan Code | Accept Qty | Reject Qty | Reject Number | Insp. Stamp |
|----------------------------------|--|----------------------|---------|--------|--------------|---------------|---------------|------------------|---------------------|
| 130 *130* Packaging | Packaging | 0.00 | | | | | | | <i>13/5/14</i> |
| Packaging | Memo | 0.00 | | | | | | | <i>AS 06/14</i> |
| | Identify and pack for shipping as per PPP 646.4003 | | | | | | | | |
| | Location: _____ | | | | | | | | |
| 140 *140* QC | QC21- Final Inspection - Work Order Release | 0.00 | | | | | | | <i>MJS 13-05-14</i> |
| Quality Control | Memo | 0.00 | | | | | | | |

*MF
13-5-14*

Picklist Print

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Page 2

Work Order ID: 101429

Parent Item: 646.4003

Parent Item Name: AS350 Cable Cutter w/o Fixed Provisions

Start Date: 5/10/13

Required Date: 5/14/13

Start Qty: 1.00

Required Qty: 1.00

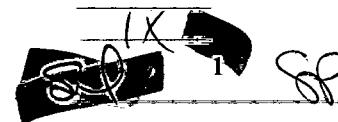
6463512
Strut

Manufactured No Each 1.0000



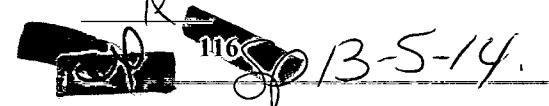
6463513
Strut

Manufactured No Each 24.0000



NAS1149F0332P
WASHER

Purchased No Each 8,438.0000



| Location | Loc Qty | Loc Code |
|----------|---------|----------|
| GA | 182 | |
| 122063 | 182 | |
| ST294 | 158 | |
| 122063 | 158 | |
| ST295 | 3 | |
| 123352 | 3 | |
| st510 | 8095 | |
| 123900 | 8095 | 116 |

Picklist Print

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Page 3

Work Order ID: 101429

Parent Item: 646.4003

Parent Item Name: AS350 Cable Cutter w/o Fixed Provisions

Start Date: 5/10/13

Required Date: 5/14/13

Start Qty: 1.00

Required Qty: 1.00

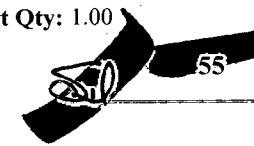
MS21042L3

Purchased No

Each 4,067.0000

Nut

Shp



Sp

| | <u>Location</u> | <u>Loc Qty</u> | <u>Loc Code</u> |
|--|-----------------|----------------|-----------------|
| | FP001 | 3 | |
| | 122141 | 3 | |
| | GA | 18 | |
| | 122452 | 18 | |
| | ST314 | 268 | |
| | 117885 | 32 | |
| | 119017 | 55 | |
| | 119075 | 138 | |
| | 123265 | 43 | |
| | ST506 | 3778 | |
| | 123900 | 954 | |
| | 124291 | 2824 | |

6463110
Channel

Manufactured No

Each 6.0000

Shp



B93242

| | <u>Location</u> | <u>Loc Qty</u> | <u>Loc Code</u> |
|--|-----------------|----------------|-----------------|
| | ST139A | 6 | |
| | 125083 | 6 | |

MS24694-S51
Screw

Purchased No

Each 98.0000

Shp



Sp

| | <u>Location</u> | <u>Loc Qty</u> | <u>Loc Code</u> |
|--|-----------------|----------------|-----------------|
| | ST303 | 98 | |
| | 116805 | 1 | |
| | 123741 | 97 | |

AN3-13A
Bolt

Purchased No

Each 95.0000

Shp



Sp 135-14

| | <u>Location</u> | <u>Loc Qty</u> | <u>Loc Code</u> |
|--|-----------------|----------------|-----------------|
| | ST351 | 45 | |
| | 104746 | 15 | |
| | 120910 | 30 | |
| | ST512 | 50 | |
| | 123759 | 50 | |

Picklist Print

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Work Order ID: 101429

Parent Item: 646.4003

Parent Item Name: AS350 Cable Cutter w/o Fixed Provisions

Start Date: 5/10/13

Start Qty: 1.00

Required Date: 5/14/13

Required Qty: 1.00

6463711
Clip

Manufactured No Each 2.0000

| <u>Location</u> | <u>Loc Qty</u> | <u>Loc Code</u> |
|-----------------|----------------|-----------------|
| ST139B | 2 | |
| 125083 | 2 | |

6463712
Clip

Manufactured No Each 2.0000

| <u>Location</u> | <u>Loc Qty</u> | <u>Loc Code</u> |
|-----------------|----------------|-----------------|
| ST139B | 2 | |
| 125083 | 2 | |

6463810
Radius Block

Manufactured No Each 28.0000

| <u>Location</u> | <u>Loc Qty</u> | <u>Loc Code</u> |
|-----------------|----------------|-----------------|
| ST139A | 28 | |
| 125083 | 9 | |
| 93224 | 19 | |

AN3-6A
Bolt

Purchased No Each 367.0000

| <u>Location</u> | <u>Loc Qty</u> | <u>Loc Code</u> |
|-----------------|----------------|-----------------|
| ST350 | 284 | |
| 124296 | 284 | |
| ST351 | 61 | |
| 117441 | 34 | |
| 121166 | 13 | |
| 122993 | 10 | |
| 123831 | 4 | |
| ST512 | 22 | |
| 122814 | 22 | |

Picklist Print

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Work Order ID: 101429

Parent Item: 646.4003

Parent Item Name: AS350 Cable Cutter w/o Fixed Provisions

Start Date: 5/10/13

Required Date: 5/14/13

Start Qty: 1.00

Required Qty: 1.00

MS24694-S55

Screw

Purchased

No

Each

292.0000

1

SP



SP

646.3610

Filler

Manufactured

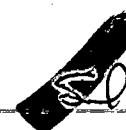
No

Each

18.0000

2X

SP 0



SP

AN3-5A

Bolt

Purchased

No

Each

911.0000

2

SP



SP

646.3301
B93247

MS27039-1-12

Screw

Purchased

No

Each

169.0000

2X

SP



SP

Location

Loc Qty

Loc Code

Mezz

169

100993

169

6

SP B-S-14

6X

Picklist Print

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Page 6

Work Order ID: 101429

Parent Item: 646.4003

Parent Item Name: AS350 Cable Cutter w/o Fixed Provisions

Start Date: 5/10/13

Required Date: 5/14/13

Start Qty: 1.00

Required Qty: 1.00

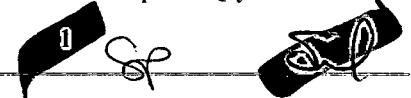
646.3716
Gauge Bracket

Manufactured No Each 4.0000

Shp

Location Loc Qty Loc Code

125083 4 1



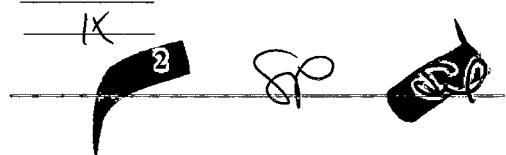
MS20426AD5-7
Rivet

Purchased No Each 795.0000

Shp

Location Loc Qty Loc Code

125083 4 1



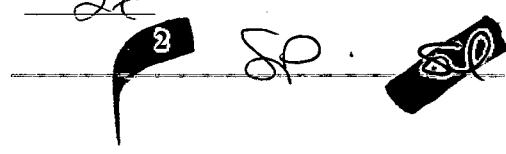
MS24694-S54
Screw

Purchased No Each 606.0000

Shp

Location Loc Qty Loc Code

ST334 795 1



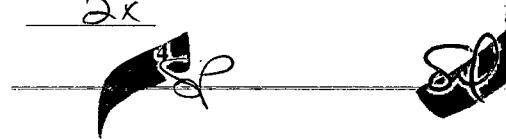
MS27039-1-21
SCREW

Purchased No Each 343.0000

Shp

Location Loc Qty Loc Code

ST303 606 1



MS27039-1-20
Screw

Purchased No Each 478.0000

Shp

Location Loc Qty Loc Code

ST306 43 1



Picklist Print

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Page 7

Work Order ID: 101429

Parent Item: 646.4003

Parent Item Name: AS350 Cable Cutter w/o Fixed Provisions

Start Date: 5/10/13

Required Date: 5/14/13

Start Qty: 1.00

Required Qty: 1.00

MS27039-1-09

Purchased No

Each 836.0000

Screw

Skp

| <u>Location</u> | <u>Loc Qty</u> | <u>Loc Code</u> |
|-----------------|----------------|-----------------|
|-----------------|----------------|-----------------|

| | | |
|-------|-----|--|
| ST306 | 102 | |
|-------|-----|--|

| | | |
|--------|---|--|
| 122814 | 2 | |
|--------|---|--|

| | | |
|--------|-----|--|
| 123522 | 100 | |
|--------|-----|--|

| | | |
|-------|-----|--|
| ST506 | 734 | |
|-------|-----|--|

| | | |
|--------|-----|--|
| 124326 | 734 | |
|--------|-----|--|

222

Sp

Sp

646.3718

Custom Washer

Manufactured No

Each 45.0000

Skp

| <u>Location</u> | <u>Loc Qty</u> | <u>Loc Code</u> |
|-----------------|----------------|-----------------|
|-----------------|----------------|-----------------|

| | | |
|--------|---|--|
| ST139A | 7 | |
|--------|---|--|

| | | |
|--------|---|--|
| 125083 | 7 | |
|--------|---|--|

| | | |
|-------|----|--|
| ST522 | 38 | |
|-------|----|--|

| | | |
|-------|----|--|
| 93365 | 38 | |
|-------|----|--|

22

Sp

Sp

AN3-014

Bolt

Purchased No

Each 672.0000

Skp

| <u>Location</u> | <u>Loc Qty</u> | <u>Loc Code</u> |
|-----------------|----------------|-----------------|
|-----------------|----------------|-----------------|

| | | |
|-------|----|--|
| ST351 | 72 | |
|-------|----|--|

| | | |
|--------|----|--|
| 123525 | 72 | |
|--------|----|--|

| | | |
|-------|-----|--|
| ST512 | 600 | |
|-------|-----|--|

| | | |
|--------|-----|--|
| 115457 | 100 | |
|--------|-----|--|

| | | |
|--------|-----|--|
| 123352 | 200 | |
|--------|-----|--|

| | | |
|--------|-----|--|
| 123759 | 300 | |
|--------|-----|--|

24

Sp

Sp

600.0990

Magnabond 6398 Part A (One 4 oz can)

Purchased No

Each 11.0000

Skp

| <u>Location</u> | <u>Loc Qty</u> | <u>Loc Code</u> |
|-----------------|----------------|-----------------|
|-----------------|----------------|-----------------|

| | | |
|----|---|--|
| ST | 9 | |
|----|---|--|

| | | |
|--------|---|--|
| 125051 | 9 | |
|--------|---|--|

| | | |
|-------|---|--|
| ST438 | 2 | |
|-------|---|--|

| | | |
|--------|---|--|
| 125323 | 2 | |
|--------|---|--|

1

Sp

Sp

B-5-14.

1X

Picklist Print

May-10-13 11:58:48 AM

Page 8

Work Order ID: 101429

Parent Item: 646.4003

Parent Item Name: AS350 Cable Cutter w/o Fixed Provisions

Start Date: 5/10/13

Required Date: 5/14/13

Start Qty: 1.00

Required Qty: 1.00

600.0991
Magnabond 6398 Part B (One 4 oz can)

Purchased No Each 11.0000

600.1012
Sealant (One 6 oz Semkit)

Purchased No Each 109.0000

600.0129
VHB Tape (75935A651 mcmaster) 8' lengths

Purchased No f 344.0000

600.1013
Tape Primer-.66ml

Purchased No Each 945.0000

646.3910
Shim

Manufactured No Each 72.0000

Picklist Print

May-10-13 11:58:48 AM

Page 9

Work Order ID: 101429

Parent Item: 646.4003

Parent Item Name: AS350 Cable Cutter w/o Fixed Provisions

Start Date: 5/10/13

Start Qty: 1.00

Required Date: 5/14/13

Required Qty: 1.00

646.3911

Shim

Shm

Manufactured No

Each 20.0000

J
C

101

| <u>Location</u> | <u>Loc Qty</u> | <u>Loc Code</u> |
|-----------------|----------------|-----------------|
| ST139A | 1 | |
| 125083 | 1 | |
| ST139d | 19 | |
| 93362 | 19 | |

JX

646.3912

Shim

Shm

Manufactured No

Each 73.0000

SP

SP

| <u>Location</u> | <u>Loc Qty</u> | <u>Loc Code</u> |
|-----------------|----------------|-----------------|
| ST139A | 22 | |
| 125083 | 22 | |
| ST139d | 51 | |
| 93423 | 51 | |

AN

646.3913

Shim

Shm

Manufactured No

Each 36.0000

SP

SP

| <u>Location</u> | <u>Loc Qty</u> | <u>Loc Code</u> |
|-----------------|----------------|-----------------|
| ST139B | 16 | |
| 125083 | 16 | |
| ST139d | 20 | |
| 93160 | 20 | |

JK

AN3-12A

Bolt

Shm

Purchased No

Each 49.0000

SP 2

SP

| <u>Location</u> | <u>Loc Qty</u> | <u>Loc Code</u> |
|-----------------|----------------|-----------------|
| GA | 6 | |
| 122407 | 6 | |
| ST351 | 3 | |
| 114536 | 1 | |
| 123352 | 2 | |
| ST512 | 40 | |
| 123759 | 40 | |

QX

Picklist Print

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Work Order ID: 101429

Parent Item: 646.4003

Parent Item Name: AS350 Cable Cutter w/o Fixed Provisions

Start Date: 5/10/13

Required Date: 5/14/13

Start Qty: 1.00

Required Qty: 1.00

MS27039-1-16

Purchased No

Each 70.0000

2 SP B-5-14

Screw

Shp

Location Loc Qty Loc Code

ST306 70

122993 70

2x

APICAL
INDUSTRIES, INC.

ENGINEERING CHANGE NOTICE NO. 03079

SHEET 1

OF 1

DWG NO. 646.4000

REV: A

PREPARED BY: N.CAP

DATE: 03/21/11

EFFECT ON DWG
 INC. UNINC.

DWG TITLE: AS350 CABLE CUTTERS KIT

APPROVED BY:

ENGR: *J. Brano*

MFG:

David Bahr

QC:

Howard Sosa

EFF: NEXT ORDER

TRANSACTION CODES (TC):
A-ADD C-CREATE
R-REVISE D-DELETE

REASON: CREATED FIXED AND CCK WITHOUT FIXED PROVISIONS KIT

REFERENCE ONLY

SHEET 1, BOM, IS:

| REF | REF | REF | 65 | 647.570 | TOP MOUNT KIT | |
|-----|-----|----------|----------------|----------------|---------------|----------------------|
| 1 | 64 | 6013151 | WASHER | | WASHER | |
| 2 | 63 | 6012911 | SCREW | | SCREW | |
| 2 | 2 | 62 | 6012637 | SCREW | SCREW | |
| 2 | 2 | 61 | 6012763 | BOLT | BOLT | |
| 1 | 60 | 6463703 | SPLIT | | | |
| 4 | 1 | 59 | 6463702 | SPLIT | | |
| 1 | 59 | 6463701 | SPLIT | | | |
| 4 | 4 | 57 | 6463700 | SPLIT | | |
| 1 | 56 | 6000103 | PRIMER | | | |
| 1 | 55 | 6000129 | VHB TAPE | | | |
| 1 | 54 | 6000102 | SEALANT | PN-102 CLASS B | | |
| 1 | 53 | 60001991 | | | | |
| 1 | 52 | 60001990 | | | | |
| 1 | 51 | 6012826 | BOLT | | | |
| 1 | 50 | 6463704 | WIPER BRACKET | | | |
| 1 | 49 | 6012910 | SCREW | | | |
| 2 | 48 | 6011365 | SCREW | | | |
| 2 | 47 | 6463719 | DOUBLER | | | |
| 2 | 46 | 6463718 | CUSTOM WASHER | | | |
| 1 | 45 | 6463717 | DOUBLER | | | |
| 22 | 22 | 44 | 6000146 | SCREW | SCREW | |
| 2 | 43 | 6011958 | SCREW | | | |
| 4 | 42 | 6011956 | SCREW | | | |
| 2 | 41 | 6012829 | SCREW | | | |
| 2 | 40 | 6012861 | RIVET | | | |
| 1 | 39 | 6463716 | GAUGE BRACKET | | | |
| 6 | 38 | 6011953 | SCREW | | | |
| 2 | 37 | 6463715 | STRUT DOUBLER | | | |
| 2 | 36 | 6012824 | BOLT | | | |
| 35 | 35 | 6012277 | RIVET | | | |
| 19 | 34 | 60001955 | MUTPLATE | | | |
| 3 | 33 | 6012825 | RIVET | | | |
| 1 | 32 | 6463703 | STRUT BRACKET | | | |
| 4 | 31 | 6012822 | BOLT | | | |
| 2 | 30 | 6463702 | GUSSET BRACKET | | | |
| 8 | 29 | 6012564 | RIVET | | | |
| 1 | 28 | 6463714 | GUSSET | | | |
| 1 | 27 | 6463710 | FILLER | | | |
| 1 | 26 | 6012830 | SCREW | | | |
| 2 | 25 | 6012823 | BOLT | | | |
| 2 | 24 | 6463701 | RADIUS BLOCK | | | |
| 22 | 22 | 6463712 | CLIP | | | |
| 8 | 21 | 6012832 | RIVET | | | |
| 14 | 20 | 6012820 | RIVET | | | |
| 10 | 19 | 6012824 | BOLT | | | |
| 16 | 18 | 6012827 | BOLT | | | |
| 5 | 17 | 6012512 | SCREW | | | |
| 16 | 17 | 6463713 | GUSSET | | | |
| 15 | 16 | 6463710 | SUPPORT | | | |
| 1 | 14 | 6463710 | DOUBLER | | | |
| 1 | 13 | 6463710 | CHANNEL | | | |
| 8 | 16 | 63 | 63 | 12 | 6011624 | LOCKNUT |
| 10 | 16 | 16 | 134 | 11 | 6011607 | WASHER |
| | | | | 10 | 6463741 | RH VIPER DEFLECTOR |
| | | | | 9 | 6463740 | LH VIPER DEFLECTOR |
| | | | | 8 | 6463713 | STRUT |
| | | | | 7 | 6463712 | STRUT |
| | | | | 6 | 6463711 | STRUT |
| | | | | 5 | 6463710 | STRUT |
| | | | | 2 | 6463710 | BRACKET |
| | | | | 3 | 6463710 | DEFLECTOR |
| | | | | 2 | 6463701 | LOWER CUTTER ASSY |
| | | | | 1 | 6463701 | UPPER CUTTER ASSY |
| | | | | | | |
| | | | | | 6464004 | FIXED PROVISIONS KIT |
| | | | | | 6464003 | TOP MOUNT KIT |
| | | | | | 6464005 | TOP MOUNT KIT |
| | | | | | 6464001 | ASSEMBLY KIT |
| | | | | | 6464002 | ASSEMBLY KIT |

DOCUMENTS EFFECTED:

MDL INSTALL INSTRUC ICA BOM

CHANGE CATEGORY
 MAJOR MINOR

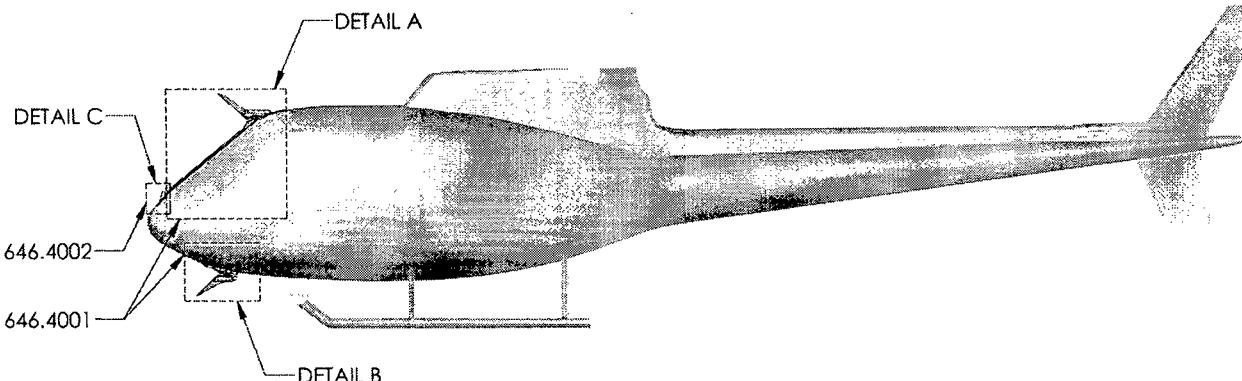
DER REVIEW REQUIRED
 YES NO

REFERENCE ONLY

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NOTES:

- 1** AFTER INSTALLATION, APPLY F/N 54 A/R TO FILL GAPS AND FILLET EDGES
- 2** INSTALL F/N 14 WITH F/N 52 & 53
- 3** 3M VHB ADHESIVE TAPE .025" THICK X .50" WIDE
VENDOR : MCMASTER-CARR P/N 75935A651
- 4** 3M TAPE PRIMER 94, APPLY TO BOTH SURFACES A/R BEFORE TAPE
VENDOR: R.S. HUGHES P/N 021200-24216
- 5** REUSE FASTENERS FROM F/N 1
- 6** USE WASHERS AS REQUIRED AS SHIMS TO OBTAIN BEST FITMENT



| | | | | |
|------|----|----------|--------|--------------|
| 6 | 64 | 601.3151 | WASHER | MS1149C038P |
| 2 | 63 | 601.2911 | SCREW | MS2464G53 |
| 2 | 62 | 601.2637 | SCREW | MS2705P-1-16 |
| 2 | 61 | 601.2763 | BOLT | AN3-12A |
| 1 | 60 | 646.3913 | SHIM | |
| 4 | 59 | 646.3912 | SHIM | |
| 1 | 58 | 646.3911 | SHIM | |
| COST | | FIND # | PART # | DESCRIPTION |
| | | | | MAT'L |
| | | | | SPFC. |

